

NIST Traceable Size Standards

3000, 4000, 8000, 9000 Series

Calibrate and validate particle sizing and counting instruments

Thermo Scientific™ NIST (National Institute of Standards and Technology) Traceable Size Standards work on an open platform without bias or restriction on any instrument brand or model. They come packaged in easy-to-use dropper-tipped bottles to minimize operator error by delivering the precise volume of beads into the instrument. Various polystyrene, silica, and glass beads are available in a broad range of sizes (20 nm to 2000 μm) to satisfy a broad range of instrument quality control and calibration needs.



Includes Certificate of Calibration and Traceability to NIST, which helps in audits by answering the question: "How do you know the instrument is measuring properly?"

- NIST traceability provides an official, objective third-party comparison of our beads to a known standard and maintained by the National Institute of Standards and Technology
- Certificate of Calibration and Traceability to NIST enables labs to show compliance to ISO 9000, ISO 10012, ANSI/NCSL Z540, GMP/GLP and other standards and regulations
- Superior uniformity ensures precision in calibration from instrument to instrument, from lab to lab
- Uncertainty of Measurement is stated on the Certificate of Analysis
- Excellent lot-to-lot reproducibility minimizes size shift between calibrations

3000 Series - Monodispersed Beads

Applications: Instrument calibration, microscopy, light scattering studies, colloidal systems research, assessing various sizes of bacterial, viral, ribosomal, and sub-cellular components

The highly uniform 3000 Series of sulfate beads has a very narrow standard deviation since they are calibrated in nanometers using NIST traceable methodology. The beads are packaged as aqueous suspensions in 15 mL dropper-tipped bottles in concentrations optimized for ease of dispersion and colloidal stability.

Note: Due to minor variations between batches, the 3000 series size range may change slightly from batch to batch.

4000 Series - Monosized Beads

Applications: Instrument calibration, microscopy, light scattering studies, and colloidal systems research

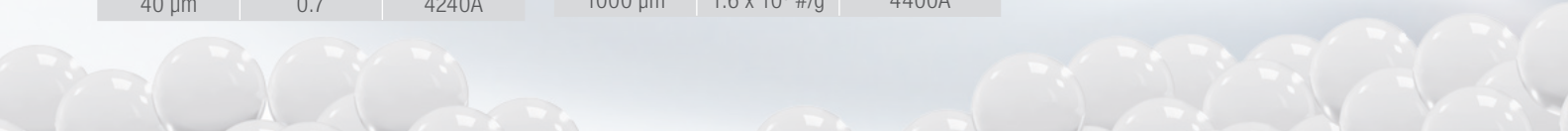
The nominal diameter of the 4000 Series Duke Standards monosized beads is calibrated with NIST traceable microscopy methods, while the size distribution and uniformity is measured by electrical resistance analysis or optical microscopy.

- Beads with a nominal diameter from 1 µm to 160 µm are made from polystyrene and packaged as aqueous suspensions in 15 mL dropper-tipped bottles in optimum concentrations for easy dispersion, handling and dilution
- Beads with nominal diameters of 200 µm to 650 µm are packaged as dry particles. They are made from polystyrene crosslinked with divinylbenzene. The two largest beads (750 µm and 1000 µm) are polymer products

| 4000 Series, 15 mL | | |
|--|----------|-------------|
| Diameter | % Solids | Cat. Number |
| Aqueous Suspensions, Calibrated by Optical Microscopy | | |
| 1.0 µm | 1.0 | 4009A |
| 1.0 µm | 1.0 | 4010A |
| 1.1 µm | 1.0 | 4011A |
| 1.3 µm | 1.0 | 4013A |
| 1.6 µm | 1.0 | 4016A |
| 1.8 µm | 1.0 | 4018A |
| 2.0 µm | 0.4 | 4202A |
| 2.5 µm | 0.5 | 4025A |
| 3.0 µm | 0.5 | 4203A |
| 4.0 µm | 0.4 | 4204A |
| 5.0 µm | 0.3 | 4205A |
| 6.0 µm | 0.3 | 4206A |
| 7.0 µm | 0.3 | 4207A |
| 8.0 µm | 0.3 | 4208A |
| 9.0 µm | 0.3 | 4209A |
| 10 µm | 0.2 | 4210A |
| 12 µm | 0.2 | 4212A |
| 15 µm | 0.3 | 4215A |
| 20 µm | 0.3 | 4220A |
| 25 µm | 0.5 | 4225A |
| 30 µm | 0.6 | 4230A |
| 40 µm | 0.7 | 4240A |

| 4000 Series, 15 mL | | |
|--|---------------------------|-------------|
| Diameter | % Solids | Cat. Number |
| Aqueous Suspensions, Calibrated by Optical Microscopy | | |
| 50 µm | 1.4 | 4250A |
| 60 µm | 1.2 | 4260A |
| 70 µm | 2.0 | 4270A |
| 80 µm | 1.8 | 4280A |
| 100 µm | 2.1 | 4310A |
| 115 µm | 2.6 | 4311A |
| 140 µm | 4.0 | 4314A |
| 160 µm | 4.8 | 4316A |
| Uniform Dry Spheres, Calibrated by Optical Microscopy | | |
| 200 µm | 2.3 x 10 ⁵ #/g | 4320A |
| 240 µm | 1.3 x 10 ⁵ #/g | 4324A |
| 280 µm | 8.3 x 10 ⁴ #/g | 4328A |
| 300 µm | 6.7 x 10 ⁴ #/g | 4330A |
| 400 µm | 2.8 x 10 ⁴ #/g | 4340A |
| 500 µm | 1.4 x 10 ⁴ #/g | 4350A |
| 550 µm | 1.1 x 10 ⁴ #/g | 4355A |
| 650 µm | 6.6 x 10 ³ #/g | 4365A |
| Uniform Dry Spheres, Calibrated by Optical Microscopy - Polymer | | |
| 750 µm | 3.8 x 10 ³ #/g | 4375A |
| 1000 µm | 1.6 x 10 ³ #/g | 4400A |

| 3000 Series, 15 mL, 1% Solids | |
|---|-------------|
| Diameter | Cat. Number |
| Aqueous Suspensions, Calibrated by Photon Correlation Spectroscopy (PCS) | |
| 20 nm | 3020A |
| 30 nm | 3030A |
| 40 nm | 3040A |
| Aqueous Suspensions, Calibrated by Transmission Electron Microscopy (TEM) | |
| 50 nm | 3050A |
| 60 nm | 3060A |
| 70 nm | 3070A |
| 80 nm | 3080A |
| 90 nm | 3090A |
| 100 nm | 3100A |
| 125 nm | 3125A |
| 150 nm | 3150A |
| 200 nm | 3200A |
| 220 nm | 3220A |
| 240 nm | 3240A |
| 270 nm | 3269A |
| 300 nm | 3300A |
| 350 nm | 3350A |
| 400 nm | 3400A |
| 450 nm | 3450A |
| 500 nm | 3495A |
| 500 nm | 3500A |
| 560 nm | 3560A |
| 600 nm | 3600A |
| 700 nm | 3700A |
| 800 nm | 3800A |
| 900 nm | 3900A |



8000 Series - Silica Beads

Applications: Instrument calibration, microscopy, light scattering studies, and colloidal systems research

These opaque 8000 Series Duke Standards beads provide more contrast than polymer beads in optical and electron beams.

| 8000 Series, 15 mL, 2% Solids | |
|-------------------------------|-------------|
| Diameter | Cat. Number |
| 0.5 µm | 8050 |
| 0.7 µm | 8070 |
| 1.0 µm | 8100 |
| 1.6 µm | 8150 |

9000 Series - Glass Beads

Applications: Particle measurement spacers

Available as NIST traceable uniform borosilicate or soda lime glass beads, the 9000 Series Duke Standards provide greater tolerance to chemicals and solvents than non-polystyrene beads, and have a higher mechanical and thermal stability. Our process also ensures the removal of any non-spherical and broken beads.

| 9000 Series, 1 gram | | |
|--|--------------------------|-------------|
| Diameter | Approximate Count / Gram | Cat. Number |
| Uniform Borosilicate Glass Dry Spheres - Calibrated by Optical Microscopy | | |
| 2 µm | 9.5 x 10 ¹⁰ | 9002 |
| 5 µm | 6.1 x 10 ⁹ | 9005 |
| 8 µm | 1.5 x 10 ⁹ | 9008 |
| 10 µm | 7.6 x 10 ⁸ | 9010 |
| 15 µm | 2.3 x 10 ⁸ | 9015 |
| 20 µm | 9.5 x 10 ⁷ | 9020 |
| Uniform Soda Lime Glass Dry Spheres - Calibrated by Optical Microscopy | | |
| 30 µm | 2.8 x 10 ⁷ | 9030 |
| 40 µm | 1.2 x 10 ⁷ | 9040 |
| 50 µm | 6.1 x 10 ⁶ | 9050 |
| 60 µm | 3.5 x 10 ⁶ | 9060 |
| 70 µm | 2.2 x 10 ⁶ | 9070 |
| 80 µm | 1.5 x 10 ⁶ | 9080 |
| 90 µm | 1.0 x 10 ⁶ | 9090 |
| 100 µm | 7.6 x 10 ⁵ | 9100 |
| 110 µm | 5.7 x 10 ⁵ | 9110 |
| 120 µm | 4.4 x 10 ⁵ | 9120 |
| 140 µm | 2.8 x 10 ⁵ | 9140 |
| 170 µm | 1.6 x 10 ⁵ | 9170 |
| 200 µm | 9.5 x 10 ⁴ | 9200 |
| 230 µm | 6.3 x 10 ⁴ | 9230 |
| 280 µm | 3.5 x 10 ⁴ | 9280 |
| 330 µm | 2.1 x 10 ⁴ | 9330 |
| 400 µm | 1.2 x 10 ⁴ | 9400 |
| 480 µm | 6.9 x 10 ³ | 9480 |
| 550 µm | 4590 | 9550 |
| 650 µm | 2780 | 9650 |
| 750 µm | 1810 | 9750 |
| 950 µm | 890 | 9950 |
| 1000 µm | 760 | 91000 |
| 2000 µm | 95 | 92000 |

Values for Borosilicate and Soda Lime Glass

The following properties (table below) are typical values for bulk borosilicate and soda lime glass. These values have not been measured and are not assay values for a specific batch of particles. The data is for informational purposes only and should not be used as calibration values.

| Mechanical/ Electrical/ Thermal Properties | | |
|--|--------------------|-----------------|
| Units | Borosilicate Glass | Soda Lime Glass |
| Young's Modulus [106 psi] | 10.5 | 10.0 |
| Hardness [Moh] | 6.5 | 6-7 |
| Dielectric Constant: [22°C, 106 Hz] | 5.8 | 6.9 |
| Softening Point [°C] | 846 | 700 |
| Typical Composition | | |
| SiO ₂ | 52.5% | 60 - 72.5% |
| Na ₂ O | 0.3% | 13.7 - 17% |
| CaO | 22.5% | 9.8 - 18% |
| MgO | 1.2% | 1 - 3% |
| Al ₂ O ₃ | 14.5% | 0.4 - 4% |
| FeO/ Fe ₂ O ₃ | 0.2% | 0 - 0.2% |
| K ₂ O | 0.2% | 0 - 0.1% |
| B ₂ O ₃ | 8.6% | 0.0% |

Note: All diameters shown for all product series (3000, 4000, 8000, 9000) are nominal diameters. Please contact us for exacting diameters.



NIST Traceable Size Standards

3000, 4000, 8000, 9000 Series

Instrument Calibration

Manufacturers, as well as calibration lab managers and technicians, use size standards to calibrate particle sizing and counting instruments to make sure they size properly and accurately, and comply with regulations. This is done regularly on a daily, weekly and between-test basis due to the eventual degradation of the lasers and optics, which causes inconsistent signals that could result in users working with potentially erroneous data.

Validation/Compliance

For regulated labs and instrument manufacturers, instruments must be tested to ensure they are performing according to the standard operating parameters. There are three basic qualification procedures: installation, operation, and performance.

Industrial

Size standards are used for filter testing, vial washers, spacers, semiconductor wafer fabrication, contamination control, wide-size material analysis, laser diffraction studies, and more. Spacer particles establish the correct cell gap during the assembly of liquid crystal displays and other precision microelectronics. Glass particles have sufficient thermal stability to withstand heating and good compression strength, as to not break or fracture under pressure.



| Specifications | 3000 | 4000 | 8000 | 9000 (borosilicate) | 9000 (soda lime) |
|----------------------------|---|------------------------|------------------------|------------------------------|-----------------------------|
| Particle composition | Polystyrene | Polystyrene | Silica | Borosilicate glass | Soda lime glass |
| Density | 1.05 g/cm ³ | 1.05 g/cm ³ | 1.05 g/cm ³ | 2.5 - 2.55 g/cm ³ | 2.4 - 2.6 g/cm ³ |
| Index of Refraction (25°C) | 1.59 @ 589 nm | 1.59 @ 589 nm | 1.40 - 1.46 @ 589 nm | 1.56 @ 589 nm | 1.50 - 1.52 @ 589 nm |
| Additives | Trace amount of surfactant | | None | None | None |
| Documentation | Certificate of Calibration & Traceability to NIST | | | | |
| Storage and handling | Unless otherwise stated, refrigerate (2-8°C) product when not in use but do not freeze. Store upright and keep bottle tightly sealed. Mix product with gentle inversion by hand or vortex mixer prior to use. | | | | |

Clinical Diagnostics

Particle Technology

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